

# PEBAX® MH 2030

Polyether block amide **Pebax® MH 2030 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide.

**Pebax® MH 2030 resin** is an inherently dissipative polymer and can be dry blended or compounded with an isolative polymer to lower the surface resistivity of the final part.

Refractive index according to an internal method is 1.508.

## MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
<b>MECHANICAL PROPERTIES</b>			
Tensile Modulus	- / 80	MPa	ISO 527-1/-2
Shore D Hardness, 15s	40 / *	-	ISO 7619-1
<b>THERMAL PROPERTIES</b>			
Melting Temperature, 10°C/min	200 / *	°C	ISO 11357-1/-3
<b>ELECTRICAL PROPERTIES</b>			
Volume Resistivity	- / 100000	Ohm*m	IEC 60093
Surface Resistivity	* / 1E7	Ohm	IEC 60093
<b>OTHER PROPERTIES</b>			
Water Absorption	120 / *	%	Sim. to ISO 62
Humidity Absorption	4.5 / *	%	Sim. to ISO 62
Density	1140 / 1140	kg/m³	ISO 1183

## MAIN APPLICATIONS:

- Permanent antistatic additive

## PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

## SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

### Processing conditions:

- Typical melt temperature (Min / Recommended / Max): 230°C / 240°C / 260°C.
- Typical mold temperature: 25–60°C.
- Drying time and temperature (only necessary for bags opened for more than two hours): 5-7 hours at 70-90°C.

### Processing conditions:

- Typical melt temperature (Min / Recommended / Max): 230°C / 250°C / 280°C
- Drying time and temperature (only necessary for bags opened for more than two hours): 5-7 hours at 70-90°C

## PROCESSING

Injection Molding, Other Extrusion

## SPECIAL CHARACTERISTICS

Anti-Static

# PEBAX® MH 2030

## DELIVERY FORM

Pellets

## REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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